

Strategically positioned to create, manufacture, package and distribute food and perishables, Northern Kentucky is experiencing high growth and expansion in food research, manufacturing and distribution.

## SUPERIOR SUPPLY CHAIN ADVANTAGES



Kentucky are the #3 most competitive location in North America for food and beverage production. (Source: World's Most Competitive Cities, Site Selection 2017)

- **Cost:** Northern Kentucky offers a lower cost business climate than other metros that specialize in food, including Dallas, Chicago, and Atlanta. (Source: KPMG Competitive Alternatives Report, 2016)
- **Location:** Greater Cincinnati and Northern Kentucky are the #1 location in the country for population served within one day's drive. (Source: Claritas, 2016)

## LOCALLY-SOURCED TALENT

With a labor shed of over 1.1 million people and more than 10,000 people currently employed in food R&D, processing and manufacturing, Northern Kentucky offers both professional and production workers to supply the food and flavoring industries. Northern Kentucky also offers a comparable, if not lower, labor cost compared to metros like Dallas, Atlanta and Chicago.

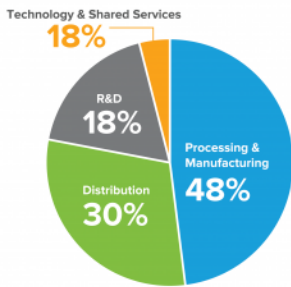
Job Title	Empl.	Avg. Annual Wages	Avg. % Growth, Cincinnati MSA	Avg. % Growth, USA
Industrial Engineers	3,477	\$93,500	2.2%	1.0%
Mechanical Engineers	2,576	\$79,800	2.0%	1.1%
Chemists	980	\$70,200	1.8%	1.2%
Chemical Technicians	871	\$43,300	1.7%	0.9%
Biological Technicians	840	\$44,400	3.0%	1.6%
Industrial Engineering Technicians	670	\$66,300	2.7%	0.8%
Mechanical Engineering Technicians	390	\$50,300	2.5%	1.1%
Chemical Engineers	331	\$80,700	0.8%	0.8%
Food Sciences and Technologists	211	\$67,200	3.7%	2.1%

<b>Total</b>	<b>10,348 \$75,300</b>	<b>2.2%</b>	<b>1.1%</b>
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Source: JobsEQ, 2017

## MAJOR REGIONAL FOOD & FLAVOR COMPANIES

**BREAKDOWN OF  
FOOD & FLAVOR CLUSTER**



More than 30 food & flavor companies are already located in Northern Kentucky, with additional companies located throughout Greater Cincinnati.

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| <p><a href="#">ADM Global Technology Center</a></p> <p><a href="#">Castellini Company</a></p> <p><a href="#">Club Chef</a></p> <p><a href="#">Frutarom</a></p> <p><a href="#">General Mills</a></p> <p><a href="#">Givaudan Flavors</a></p> <p><a href="#">Kellogg Snacks</a></p> <p><a href="#">Lyons Magnus</a></p> <p><a href="#">Mane</a></p> | <p><a href="#">McLane Food Service</a></p> <p><a href="#">Newly Weds Foods</a></p> <p><a href="#">Perfetti van Melle USA</a></p> <p><a href="#">Schwan's Global Supply Chain</a></p> <p><a href="#">Tyson Foods – Hillshire Brands</a></p> <p><a href="#">Wild Flavors</a></p> <p><a href="#">ZoomEssence</a></p> |
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